
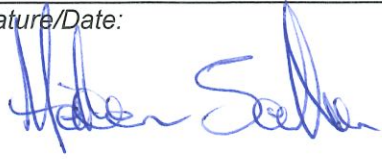
	QTR Qualification Test Record NORSOK M-650				QTR. No.: 02/2023
					Rev. No.: 0
Manufacturer name/address/ Web page:	Metalfar Prodotti Industriali Spa Cesana Brianza Italy Tel. 031-655441- Fax 031-655149 quality@metafaritaly.com				
Reference standard	NORSOK M-650 edition 4				
Material designation and MDS No.:	ASTM A 182 F53 – MDS D54 rev.6				
Manufacturing summary doc. No.:	MS 02/2023			Rev. No.: 0	
Products and manufacturing process(es):	Forged flanges from ½" TO 10" 1500 Lbs Forged flanges from ½" TO 16" 600 Lbs Forged flanges from ½" TO 24" 300 Lbs Forged flanges from ½" TO 36" 150 Lbs Forgings according Customer drawings				
Mandatory conditions and sub-contractors:	NDE and Calibration: Weld & Tests Srl - Lambrugo (CO) Tests Laboratory: Sidertest Srl – Castel San Giovanni (PC)				
Other information:	Forged flanges in closed die type WN-BL-BO-SW-LWN-LJ-SO and forgings according Customer drawings No new tests performed Microstructural examination according to UNI EN ISO 17781				
Qualification expires	18/04/2028				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forged flange	TR02/2013	107	107 max	260	all
Qualification/Acceptance signatures					
Manufacturer: METALFAR PRODOTTI INDUSTRIALI S.p.A. QUALITY ASSURANCE MANAGER Luca Frigerio	Prepared by/Date: 19/04/2023 Marco Saini		Checked by/Date: 19/04/2023 Luca Frigerio		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address):			Signature/Date:		
			 19/04/2023		